

DET #9 MOUNTING SHANK (1) REQ'D

DET #8 ADJUSTING SCREW (1) REQ'D
FOR MARK START LOCATION
MOUNTED IN EITHER SIDE DEPENDING
ON SPRING AND DIRECTION OF ROTATION

DET #12 JAM NUT(1) REQ'D

DET #16 SHANK MOUNTING
BOLTS (2) REQ'D

ROLL MARKING DIE
SOLD SEPARATELY

DET#15 RETAINING WASHER (1) REQ'D

DET #6 RETAINER


DET #5 RETURN SPRING (1) REQ'D
L.H OR R.H. WOUND
DEPENDING ON ROTATION
OF MARKING(CW/CCW)

DET #3 SHAFT (1) REQ'D

DET #14 RETAINING CLIP(1) REQ'D

DET #13 KEY (1) REQ'D

FOR GENUINE REPLACEMENTS PARTS CONTACT CMT AT 1-800-4MY-MARK

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 27430 LUCKINO DRIVE CHESTERFIELD, MI 48047
DIMENSIONS ARE IN INCHES		DRAWN	JJS	
TOLERANCES:		CHECKED		
FRACTIONAL ±		ENG APPR.		
ANGULAR: MACH ± BEND ±		MFG APPR.		
TWO PLACE DECIMAL ±		Q.A.		
THREE PLACE DECIMAL ±		PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF COLUMBIA MARKING TOOLS. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF COLUMBIA MARKING TOOLS IS PROHIBITED.		
INTERPRET GEOMETRIC TOLERANCING PER:		SIZE	DWG. NO.	REV
MATERIAL		B	R-900	A
FINISH		SCALE: 1:2		WEIGHT:
DO NOT SCALE DRAWING		SHEET 1 OF 1		