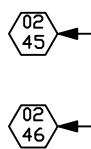
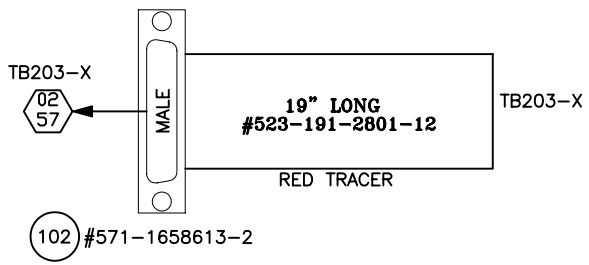
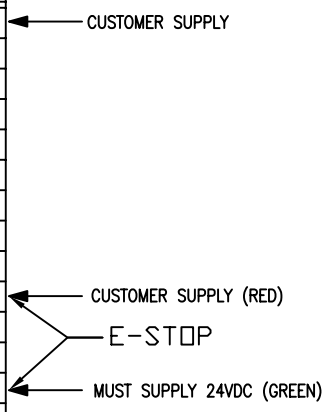


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INPUTS

D-SUB	DESCRIPTION	J203-X
1	INPUT COMMON 0-3	1
2	START	2
3	RESET	3
4	SELECT BIT-1 (BINARY)	4
5	SELECT BIT-2 (BINARY)	5
6	SELECT BIT-3 (BINARY)	6
7	SELECT BIT-4 (BINARY)	7
8	USER INPUT	8
9	USER INPUT	9
10	INPUT COMMON 4-7	10
11	RESERVED	-
12	RESERVED	-
13	E-STOP	-
14	RESERVED	-
15	RESERVED	-
16	RESERVED	-
17	RESERVED	-
18	RESERVED	-
19	RESERVED	-
20	RESERVED	-
21	RESERVED	-
22	RESERVED	-
23	RESERVED	-
24	RESERVED	-
25	RESERVED	-



OUTPUTS

D-SUB	DESCRIPTION	J204-X
1	OUTPUT COMMON (24VDC)	1
2	OUTPUT COMMON (0VDC)	2
3	CONTROL READY	3
4	MARKING	4
5	CYCLE COMPLETE	5
6	FAULT EXISTS	6
7	USER OUTPUT	7
8	USER OUTPUT	8
9	USER OUTPUT	9
10	USER OUTPUT	10
11	24VDC (1.5A MAX)	2202
12	0VDC	2180
13	RESERVED	-
14	RESERVED	-
15	RESERVED	-
16	RESERVED	-
17	RESERVED	-
18	RESERVED	-
19	RESERVED	-
20	RESERVED	-
21	RESERVED	-
22	RESERVED	-
23	RESERVED	-
24	RESERVED	-
25	RESERVED	-

